

Purchase Order Receipt Listing

Friday, September 08, 2017 10:31:54 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO37605 Receipt Dates from 9/8/2017 to 9/8/2017 All Line Item Types
 All Item ID/GL/WOs All Rec. Employees All Currencies
 Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp	Project ID/ Cert Std	Reference/ Description/ Req	PO U/M / Stock U/M	Required Date/ Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name PO37605	1	VC-COP001	ThyssenKrupp Materials CA Ltd M6061T6B1.000X16. f 000	9/6/2017	9/8/2017	8.0000	\$63.09	0.0000	0	\$504.69	
CAD	No		6061-T6 Bar 1.00 x 16.00 m138460	8.0000	PLOU01		\$504.69	0.0000	0		

Total Received Quantity: 8.0000
 Total Qty to Inspect (PO U/M): 0.0000
 Total Reject Quantity: 0.0000
 Total Receipt Value: \$504.69
 Total Balance Due Quantity: 0.0000

B I L L O F L A D I N G

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 905-738-9033

Ship To: (1)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7
 Tel: 613-632-9577 Fax: 613-632-1053

7 NO: PEC 62380
 Ship Date 05Sep17 at 14:28 From PFW
 Probill
 Via VIM DELIVERY
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhcle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

10807

B I L L O F L A D I N G

1) Our Order PEC- 88235- 1 Your PO # 37605
 ALUMINUM FLT BAR ECONOPLT 6061-T6511
 1.00" X 16.00" X 96.0000"

Heat Number
 22730458

Tag No
 687592

Quantity
 8 FT

MTR

Wt LBS
 154

Tags PCS LBS
 TOTAL: 1 1 154

ADD ON TO 87857 SUR-CHARGE PAID

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
 TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
 ** REFERENCED ON IT **

TOTAL 1 SKID GW. 170 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
 CONCORD, ONT. * *** 9:00 AM TO 4:00 PM ***
 **** TEL. 800-926-2600 ****
 **** WE STOCK STAINLESS STEEL ****
 * PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *
 ***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE

Page: 1Continued

18
19

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

Matt Lab

B I L L O F L A D I N G

No: PEC 62380

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 05Sep17 at 14:28 From PFW
Probill
Via VIM DELIVERY
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

ADDED TO EVERY ORDER.***

THYSSENKRUPP MATERIALS NA WILL CONDUCT THEIR
INVENTORY, SEPT. 14 & 15/2017. THERE WILL BE NO
CUSTOMER PICKUPS THOSE DAYS. HOWEVER, THE SALES
OFFICE WILL REMAIN OPEN.

***UNE SURCHARGE D'ENERGIE DE \$25.00
SERAS AJOUTEE A CHAQUE COMMANDE.***
***POUR VOS BESOINS D'ACIER INOXYDABLE,
CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION
/Q/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE

B I L L O F L A D I N G

No: PEC 62380

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 05Sep17 at 14:28 From PFW
 Probill
 Via VIM DELIVERY
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhcle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE

Ship To: (1)
 DART AEROSPACE

B I L L O F L A D I N G

ADDED TO EVERY ORDER.***

THYSSENKRUPP MATERIALS NA WILL CONDUCT THEIR
 INVENTORY, SEPT. 14 & 15/2017. THERE WILL BE NO
 CUSTOMER PICKUPS THOSE DAYS. HOWEVER, THE SALES
 OFFICE WILL REMAIN OPEN.

 ***UNE SURCHARGE D'ENERGIE DE \$25.00
 SERA AJOUTEE A CHAQUE COMMANDE.***
 ***POUR VOS BESOINS D'ACIER INOXYDABLE,
 CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600

Page: 2 Last

ALUMINIUM - LAITON - CUIVRE - PLASTIQUE - INOX
 ALUMINUM - BRASS - COPPER - PLASTICS - STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

Sapa

Sapa Industrial Extrusions
53 PORTSMOOR STREET
CRESSONA, PA

17929-0187

Sapa Extrusions Inc., a Subsidiary of Sapa AB

Invoiced To Customer

COPPER & BRASS SALES INC
ATTN: ACCOUNTS PAYABLE
P.O. BOX 5116

SOUTHFIELD, MI - 48066
Ship To Customer
COPPER & BRASS SALES INC
8001 THYSSENKRUPP PARKWAY

--
--
NORTHWOOD, OH - 43619

Certified Inspection Report

Sales Order Number	Line No.	Customer P/O	Cert Number	Page
1101181140	8	5400337199-80	SAPN2396509	Page
			Cert Creation Date	Cert Print Date
			06-FEB-17	06-FEB-17

Quantity Shipped	Date Shipped	Item Description	Specification
4652	1.B	06-FEB-17	ACC-U-1, INTE Extruded ACC-U- PLATE
inL		Item No.	1.000 TK x 16.000 W TK TOL +038/-000
807944		Item No. Rev	W TOL +208/-500
Delivery Id		Item No. Rev	SECT 515175
48665340			144 IN LN FIN MALL WAE-19-208 F2 CS 16.1 6061/T6511 Marking CONTINUOUS
Customer Part No.			
ALREC01010			

Applicable Specifications, Revisions and Exceptions

ACC-U-PLATE

Acc-U-PlateTM product greater than 0.375" thick in 6061 T6/T6511 alloy temper insect 6061-T6511 tensile strength, yield strength, and elongation minimums of rolled plate produced per AMS-QQ-A-230/1A and ASTM B 209.

COMPOSITION NOTE: The values for 'Others Each' and 'Others Total' have met the limits as shown on this certified inspection report. Remainder is Aluminum.

Signature And Title

Mike D. Hammer
Mike Hammer
Cressona Plant Manager

06-FEB-17

Quantities per Lot / Packages					
Package Number	Lot Number	Quantity	UOM	Weight	
				Gross	Net
G12-PKG2907889	22730458	6	PCS	1396	1390
G12-PKG2907901	22730458	7	PCS	1627	1621
G12-PKG2907911	22730458	7	PCS	1627	1621

Composition Limits

From: ThyssenKrupp Materials NA
Cust. THYSSENKRUPP MATERIALS CA LTD Del.: 2405420811
CstAr CstOr 286167
Wgt.: 154.381 LB Date 08/31/2017

Tomas Sanchez

Sapa Sapa Industrial Extrusions
53 POTTSVILLE STREET
CRESSONA, PA

17929-0187

Certified Inspection Report

Cert Number	Page
SAPAZ2596509	2 of 2
Cert Creation Date	Cert Print Date
06-FEB-17	06-FEB-17

Alloy	Si	Fe	Cr	Mn	Mg	Cr	Zn
6061	Min	Max	Min	Max	Min	Max	Max
6061	0.40	0.80	0.70	0.15	0.40	—	0.25
Alloy	Ti	Others Each	Others Total				
6061	Max	Min	Max	Min	Max	Min	Max
6061	—	0.15	—	0.05	—	0.35	—
6061	—	—	—	—	—	0.04	0.25
6061	—	—	—	—	—	—	—

Composition Results

Heat / Cast	Si	Fe	Cr	Mn	Mg	Cr	Zn
4039978	0.71	0.22	0.21	0.02	0.88	0.05	0.02

Mechanical Property - Test Limits

Test Temper	Test Type	UTS - L		TYS - L		EL 4D - Long	
		UOM	KSI	UOM	KSI	UOM	PCT
T6EL1SB	22730458	1	443	443	42.5	42.5	14.3

Cert Notes

Products manufactured with a T6511 temper also meet T6 temper requirements.

Yield strength has been determined by the 0.2% offset method.

All mill finish alloys produced at Sapa Industrial Extrusions comply with Directive 2011/65/EU (RoHS 2) with the exception of 6252 alloy

In accordance with EN 10204 Inspection Certificate Type 3.1

Melted in the USA or "Qualifying Countries" (as defined in Defense Federal Acquisition Regulation Supplement (DFARS) Section 255.372-1)

Manufactured in the United States

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS CA LTD

Del.: 2405420811

CstAr

CstOr 286167

Wgt.: 154.381 LB

Date 08/31/2017



COPPER AND BRASS SALES
MATERIAL TYPE
ALUMINIUM ALLOYS
PRODUCT DESIGNATION

1100 1350 3003 3004 3105 5005 5083 5086 5182 5454 6061 6063

"WARNING"

SMALL CHIPS, FINE TURNINGS AND DUST MAY IGNITE READILY. EXPLOSIONPOTENTIAL MAY BE PRESENT WHEN:DUST OR FINES ARE DISPERSED IN THE AIR; FINE, DUST OR MOLTEN ALUMINUMARE IN CONTACT WITH CERTAINMETAL OXIDES; OR, CHIPS, FINES, DUST OR MOLTEN ALUMINUM ARE IN CONTACT WITH WATER OR MOISTURE. KEEP AWAY FROM IGNITION SOURCE. USE EXPLOSION- PROOF VENTILATION. KEEP MATERIAL DRY.

INHALING LARGE AMOUNTS OF COPPER, MAGNESIUM OXIDE, MANGANESE OXIDE, AND ZINC OXIDE FUMES OR DUST MAY CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS. CHRONIC OVEREXPOUSURE TO COPPER MAY CAUSE THICKENING OF THE SKIN; AND SKIN,TEETH,AND HAIR DISCOLORATION. CHRONIC OVEREXPOUSURE TO MANGANESE DUST CAN CAUSE CENTRAL NERVOUS SYSTEM DAMAGE,SCARRING OF THE LUNGS AND REPRODUCTIVE HARM IN MALES.TARGET ORGAN IS PRIMARILY THE LUNG,BUT REPEATED HIGH EXPOSURE CAN ALSO AFFECT THE LIVER.CHRONIC OVEREXPOSURE TO TIN DUST OR IRON OXIDE DUST/FUME MAY CAUSE LUNG SIDEROSIS.CHRONIC OVEREXPOSURE TO SILICON DUST CAN CAUSE CHRONIC BRONCHITIS.

THIS PRODUCT ALSO CONTAINS LEAD AND CHROMIUM COMPOUNDS.LEAD IS KNOWN TO CAUSE REPRODUCTIVE TOXICITY AND IS A KNOWN CARCINOGEN.EXPOSURE TO CHROMIUM DUST OR FUME MAY CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS AND KIDNEY AND KIDNEY AND LIVER DAMAGE.UNDER HIGH TEMPERATURES,HEXAVALENT CHROMIUM MAY BE PRODUCED,IF INTHE INSOLUBLE FORM,IT IS A CONFIRMED HUMAN CARCINOGEN. (CALIFORNIA PROPOSITION 65). IF COATED WITH OIL,MAY CAUSE SKIN IRRITATION/DERMATITIS BY CONTACT. WELDING FUME IS LISTED AS A POSSIBLE CARCINOGENIC TO HUMANS.READ THE ALUMINUM/ALUMINUM ALLOYS MATERIAL SAFETY DATA SHEET(MSDS) ON FILE WITH YOUR EMPLOYER BEFORE WORKING WITH THIS MATERIAL.

* If processing or recycling produces particulate,use exhaust ventilation or other controls designed to prevent exposure to workers. Examples of such activities include melting, welding,grinding,abrasive sawing,sanding and polishing.Any activity which abrades the surface of this material can generate airborne particulate.Use appropriate NIOSH approved respiratory protection (P95; P100 for lead with, quantitative fit testing required) if exposures exceed the permissible limits.

* The Occupational Safety and Health Administration (OSHA) have set mandatory limits on occupational exposures.

* Aluminum, in solid form and as contained in finished products presents no special health risk.

* Sold for manufacturing purposes only.This product can be recycled; contact your sales representative.

The Occupational Safety and Health Administration require employers to provide training in the proper use of this product.

For additional information, call or write to Copper and Brass Sales,22355 West Eleven Mile Road, Southfield, MI 48033,telephone248-233-5600, or visit our web site @ www.copperandbrass.com.

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MUDC11TLEB1.000X16.000
 DATE: 17/09/10

PO / BATCH NO: PO 37605 / 138460

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 81
 QUANTITY INSPECTED: 81
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.00
 THICKNESS RECEIVED: 1.034
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
CORROSION	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> <input type="checkbox"/> N	ASTM B221
CORRECT THICKNESS	<input checked="" type="checkbox"/> <input type="checkbox"/> N	1.034
PHOTO REQUIRED	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> <input type="checkbox"/> N	LeCleTLE
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> <input type="checkbox"/> N	Heat # 22730458
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> <input type="checkbox"/> N	MUDC11TLEB1.000X16.000
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> <input type="checkbox"/> N	B138460
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/> <input type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/> <input type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	
			<input checked="" type="checkbox"/> A		

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>PD</u>	SIGNED OFF BY: _____
DATE: <u>17.09.11</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR

SPECIFICATION:
QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221



PART NUMBER:

M6061T6B	T.TTT	X	WW.WWW
	THICK		WIDTH

WHERE "T.TTT" = THICKNESS IN INCHES
"WW.WWW" = WIDTH IN INCHES

E.G. 1.0" X 12.0" BAR = M6061T6B1.000X12.000

RELEASED
2009-08-03
JW

B	REMOVE QQ-A-250/11 OPTION, REFORMAT NOTES, ADD ASTM B211B221 (ZN D7-1)	CP	08/07/13
A	NEW ISSUE	DS	01/06/08
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD	
DRAWN	DS	HAWKESBURY, ONTARIO, CANADA	
CHEKED	DS	REV. B	
MFG. APPR.	DS	SHEET 1 OF 1	
APPROVED	DS	TITLE	
DE APPR.	DS	6061-T6 BAR	
DATE	09.07.13	NTS	

1
2
3
4
5
6
7
8

A

B

C

D

E

F

G

H

I

J

K

L

M

N

O

P

Q

R

S

T

U

V

W

X

Y

Z



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO37605**

Purchase Order Date 8/30/2017

PO Print Date 8/30/2017

Page Number 1 of 3

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

AUG 30 2017

Contact Name
Vendor Phone 905 669 9444

Buyer Chantal Lavoie

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M6061T6B1.000X16.000	6061-T6 Bar 1.00 x 16.00	9/6/2017 Yes 9/6/2017	8.00 f		\$79.09	\$632.68

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

SPR 9-8

						Line Total:	\$632.68
2	M6061T6B1.000X8.000	6061T6 BAR 1.000 X 8.000	9/6/2017 Yes 9/6/2017	8.00 f		\$33.38	\$267.06

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

SPR 9-6

PO Instructions: quote: pec st-87351 / st-86383

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO37605

Purchase Order Date 8/30/2017

PO Print Date 8/30/2017

Page Number 2 of 3

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Buyer Chantal Lavoie

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

3	M6061T6B1.250X12.000	✓	6061T6 BAR 1.250 X 12.000	✓	9/6/2017 FN	8.00	✓	\$50.73	\$405.82
					Yes	f			
					9/6/2017				

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

4	M6061T6B1.000X12.000	✓	6061-T6 Bar 1.00 x 12.00	✓	9/6/2017	8.00	✓	Line Total: \$41.15	\$329.20
					Yes	f			
					9/6/2017				

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

807.95

Line Total: \$329.20

PO Instructions: quote: pec st-87351 / st-86383

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO37605**

Purchase Order Date 8/30/2017

PO Print Date 8/30/2017

Page Number 3 of 3

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444
Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

5	71401-45	PROCUREMENT QUALITY CLAUSES	9/6/2017	1.00	\$0.00	\$0.00
---	----------	--------------------------------	----------	------	--------	--------

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

No
9/6/2017

Sample

Line Total: \$0.00

PO Total: \$1,634.76

PO Instructions: quote: pec st-87351 / st-86383

CLP/ea

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 8/30/2017

QUOTATION

No: PEC ST-87351

Quoted By:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Quoted To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Quoted Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Trm NET 30 DAYS/NET 30 JOURS Qtd 29Aug17 Qte Ref
Frt PREPAID Via
Tel 613-632-9577 Fax 613-632-1053 Ctc CHANTAL
Slp STAN IVERS (905-532-1350)

FOB

QUOTATION

QT No: PEC ST-87351

Test Certs: Chem-Y Phys-Y 1 Original copies with Shipment, 1 with Invoice

1 ALUMINUM FLT BAR ECONOPLT 6061-T6511 1 PCS 155 LBS
1.00" X 16.00" X 96.0000" 8 FT
<<<----- SPECIFICATIONS ----->>>
Ga Tol + 0.0000 - 0.0000 Pc/Tag 1
WthTol + 0.0000 - 0.0000 Wt/Skd
LthTol + 0.1250 - 0.0000 Ty Pk
MATERIAL 8 FT @ 79.0850 FT 632.68
ENERGY & CAP SURCHG 25.0000 LOT 25.00

MILL TEST REPORTS, PACKING SLIPS ARE TO BE SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

** REFERENCED ON IT **

Price in effect at time of sale

Price based on receipt of total order

All weights are theoretical.

All weights are theoretical.
All orders are subject to cr.

***** TEL: 800-926-2600 *****

*** TEL. 800-328-2888
*** CUSTOMER PICK-UP HOURS

*** CUSTOMER PICK UP HOURS ***

*** 9:00 AM TO 4:00 PM

WE STOCK STAINLESS STEEL!!!!!!
NOVEMBER 1974 REQUIREMENT

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT

****PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.****

*FOR OUR FULL SALES TERMS AND CONDITIONS, PLEASE
*VISIT OUR WEBSITE: www.copperandbrass.com

NO CANCELLATIONS ON PROCESSED MATERIAL

QUOTATION

No: PEC ST-87351

Quoted By:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Quoted To: (20115)
DART AEROSPACE

Quoted Ship To: (1)
DART AEROSPACE

Q U O T A T I O N

QT No: PEC ST-87351

***** Order Totals: 1 Items 155 LBS *****
***** Material Processing Freight Other Taxes ORDER AMT *****
***** 632.68 25.00 85.50 743.18 *****
***** Taxes: ONHSTS 85.50 0.00 0.00 0.00 *****

Jean-François

QUOTATION

No: PEC ST-86383

Quoted By:

THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Quoted To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Quoted Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Trm NET 30 DAYS/NET 30 JOURS Qtd 25Aug17 Qte Ref
Frt PREPAID Via
Tel 613-632-9577 Fax 613-632-1053 Ctc CHANTAL
Slp STAN IVERS (905-532-1350)

1 ALUMINUM FLAT BAR 6061-T6511 1 PCS 77 LBS
 1.00" x 8.00" X 96.0000" 8 FT
 <<<----- SPECIFICATIONS ----->>>
 Ga Tol + 0.0000 - 0.0000 Pc/Tag 1
 WthTol + 0.0000 - 0.0000 Wt/Skd
 LthTol + 0.1250 - 0.0000 Ty Pk
 MATERIAL 8 FT @ 33.3825 FT 267.06
 ENERGY & CAP SURCHG 25.0000 LOT 25.00

2 ALUMINUM FLT BAR ECONOPLT 6061-T6511 1 PCS 143 LBS
1.250" X 12.00" X 96.0000"
<<<----- SPECIFICATIONS ----->>>
Ga Tol + 0.0000 - 0.0000 Pc/Tag 1
WthTol + 0.0000 - 0.0000 Wt/Skd
LthTol + 0.1250 - 0.0000 Ty Pk
MATERIAL 1 PCS @ 405.8200 EA 405.82

3 ALUMINUM FLT BAR ECONOPLT 6061-T6511 1 PCS 116 LBS
1.00" X 12.00" X 96.0000"
<<<----- SPECIFICATIONS ----->>>
Ga Tol + 0.0000 - 0.0000 Pc/Tag 1
WthTol + 0.0000 - 0.0000 Wt/Skd
LthTol + 0.1250 - 0.0000 Ty Pk
MATERIAL 1 PCS @ 329.2000 EA 329.20

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

** REFERENCED ON IT **

Price in effect at time of shipment.

Price based on receipt of total order.

Q U O T A T I O N

No: PEC ST-86383

Quoted By:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Quoted To: (20115)
DART AEROSPACE

Quoted Ship To: (1)
DART AEROSPACE

Q U O T A T I O N

QT No: PEC ST-86383

All weights are theoretical.

All orders are subject to credit approval.

***** TEL. 800-926-2600 *****

*** CUSTOMER PICK-UP HOURS ***

*** 9:00 AM TO 4:00 PM ***

***** WE STOCK STAINLESS STEEL!!!! *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

*****PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

*****FOR OUR FULL SALES TERMS AND CONDITIONS, PLEASE

*****VISIT OUR WEBSITE: www.copperandbrass.com

*****NO CANCELLATIONS ON PROCESSED MATERIAL.

Order Totals: 3 Items 336 LBS

Material	Processing	Freight	Other	Taxes	ORDER AMT
1,002.08			25.00	133.53	1,160.61
Taxes: ONHSTS	133.53	0.00		0.00	0.00

Chantal Lavoie

From: Jean Francois Sauve
Sent: Thursday, August 24, 2017 12:16 PM
To: Chantal Lavoie
Cc: David Duval
Subject: New mat'l require for 145 basket

Allo Chantal,

Nous avons besoin de nouvelle grandeur de mat'l pour le projet du 145 basket.

Voici la nouvelle grandeur et la quantité à commander.

- M6061T6B1.000X8.000 / Qty : Min. de 8 pieds. (for D5549-3)
- M6061T6B1.250X12.000 / Qty : Min. de 8 pieds. (for D5550-1/-3)

Voici la quantité à commander pour le mat'l déjà dans le système.

- M6061T6B1.000X12.000 / Qty : Min. de 8 pieds. (for D5549-1)

de projet : RD17-1044-01

Merci!

JEAN-FRANÇOIS SAUVÉ
Production Engineering Coordinator

DART AEROSPACE
T 1 613 632-5200 > 237
F 1 613 632-5246
1 800 556-4166
www.dartaerospace.com

